

A
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C

SECTION **RAX**
REAR AXLE

RAX

E

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PRECAUTIONS

PRECAUTIONS

PFP:00001

Caution

ADS00037

Observe the following precautions when disassembling and servicing drive shaft.

- Perform work in a location which is as dust-free as possible.
- Before disassembling and servicing, clean the outside of parts.
- Disassembly and service location must be taken to prevent the entry of foreign objects.
- Disassembled parts must be carefully reassembled in the correct order. If work is interrupted, a clean cover must be placed over parts.
- Paper shop cloths must be used. Fabric shop cloths must not be used because of the danger of lint adhering to parts.
- Disassembled parts (except for rubber parts) should be cleaned with kerosene which shall be removed by blowing with air or wiping with paper shop cloths.

PREPARATION

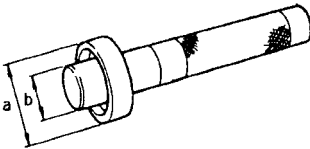
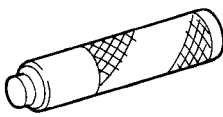
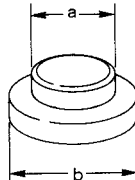
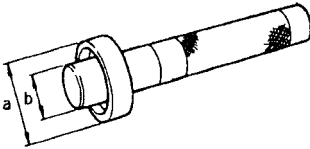
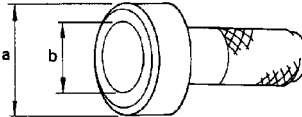
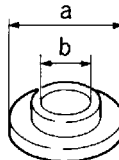
PREPARATION

PFP:00002

Special Service Tools

ADS00038

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description
ST3322 0000 (—) Drift a: 32 mm (1.26 in) dia. b: 21 mm (0.83 in) dia.	 ZZA0539D	<ul style="list-style-type: none"> ● Removing wheel hub ● Removing wheel bearing outer side inner race ● Inspection of wheel bearing rotating torque
ST3325 1000 (—) Drift	 ZZA0982D	Installing wheel hub
ST3530 0000 (—) Drift a: 45 mm (1.77 in) dia. b: 59 mm (2.32 in) dia.	 ZZA0881D	<ul style="list-style-type: none"> ● Installing wheel hub ● Inspection of wheel bearing rotating torque
KV401 00900 (—) Drift a: 52 mm (2.05 in) dia. b: —	 ZZA0539D	Wheel bearing rotational torque inspection
KV381 00500 (—) Drift a: 80 mm (3.15 in) dia. b: 60 mm (2.36 in) dia.	 ZZA0701D	Installing drive shaft plug
KV381 02200 (—) Drift a: 90 mm (3.54 in) dia. b: 31 mm (1.22 in) dia.	 ZZA0920D	Installing drive shaft plug

A

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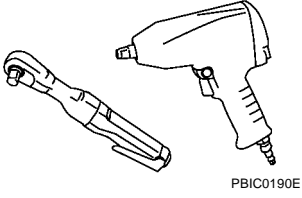
L

M

PREPARATION

Commercial Service Tools

ADS00039

Tool name	Description
<p>Power tool</p>  <p>PBIC0190E</p>	<ul style="list-style-type: none">● Removing wheel nuts● Removing brake caliper assembly● Removing suspension links● Removing drive shaft fixing bolts and nuts

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

PFP:00003

NVH Troubleshooting Chart

ADS0003A

Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page			—	RAX-12	—	RAX-6	—	NVH in PR section.	NVH in RFD section.	NVH in FAX and FSU sections.	Refer to REAR AXLE in this chart.	NVH in WT section.	NVH in WT section.	Refer to DRIVE SHAFT in this chart.	NVH in BR section.	NVH in PS section.
Possible cause and SUSPECTED PARTS			Excessive joint angle	Joint sliding resistance	Imbalance	Improper installation, looseness	Parts interference	PROPELLER SHAFT	DIFFERENTIAL	FRONT AXLE AND FRONT SUSPENSION	REAR AXLE	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING
Symptom	DRIVE SHAFT	Noise	x	x				x	x	x	x	x	x		x	x
		Shake	x		x			x		x	x	x	x		x	x
	REAR AXLE	Noise				x	x	x	x	x		x	x	x	x	x
		Shake				x	x	x		x		x	x	x	x	x
		Vibration				x	x	x		x		x		x		x
		Shimmy				x	x			x		x	x		x	x
		Judder				x				x		x	x		x	x
		Poor quality ride or handling				x	x			x		x	x			

x: Applicable

WHEEL HUB

WHEEL HUB

PFP:43202

On-Vehicle Inspection and Service

ADS0003B

Check that the mounting conditions (looseness, back lash) of each component and component status (wear, damage) are normal.

WHEEL BEARING INSPECTION

- Move wheel hub in the axial direction by hand. Check that there is no looseness of wheel bearings.

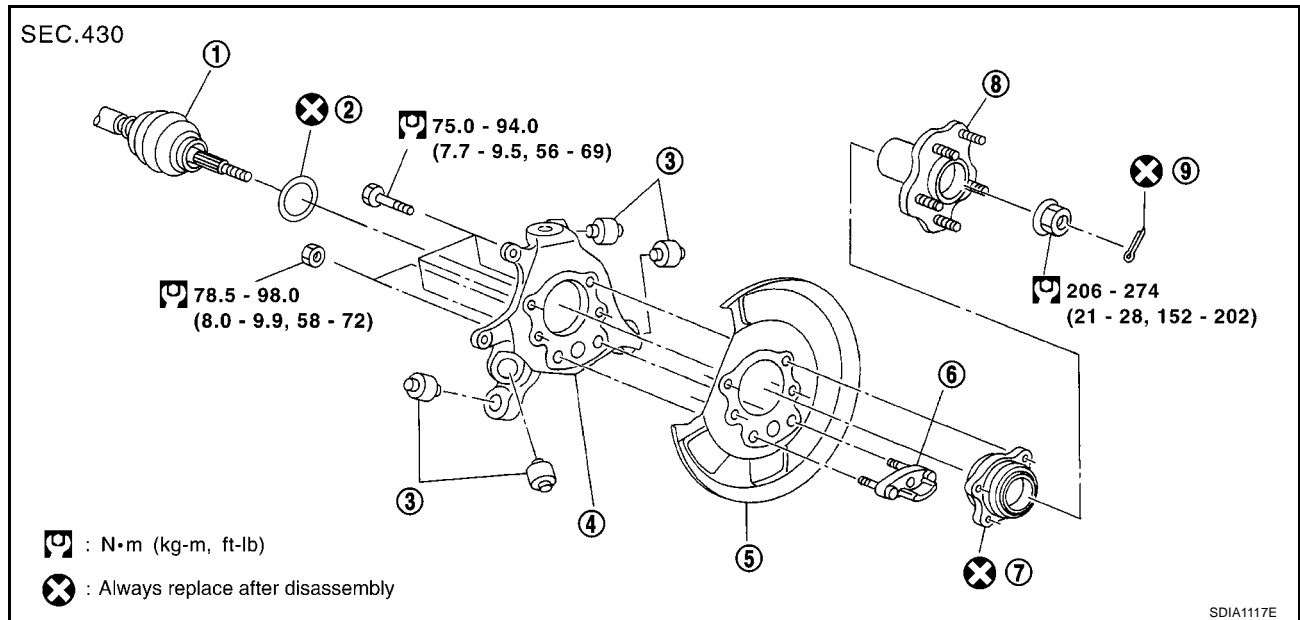
Standard value

Axial end play : 0.05 mm (0.002 in) or less

- Rotate wheel hub and check that there is no unusual noise or other irregular conditions. If there are any irregular conditions, replace wheel bearings.

Removal and Installation

ADS0003C



- | | | |
|------------------|----------------|-----------------|
| 1. Drive shaft | 2. Dust shield | 3. Bushing |
| 4. Axle | 5. Back plate | 6. Anchor block |
| 7. Wheel bearing | 8. Wheel hub | 9. Cotter pin |

REMOVAL

- Remove tire with power tool.
- Remove cotter pin. Then remove lock nut from drive shaft.
- Remove brake caliper with power tool. Hang it in a place where it will not interfere with work. Refer to [BR-38, "REAR DISC BRAKE \(AD14VE TYPE\)"](#), [BR-44, "REAR DISC BRAKE \(OPB13VB TYPE\)"](#).

CAUTION:

- Avoid depressing brake pedal while brake caliper is removed.**

- Remove disc rotor and remove parking cable and parking brake shoe from back plate. Refer to [PB-4, "PARKING BRAKE CONTROL"](#), [PB-5, "PARKING BRAKE SHOE"](#).
- Remove fixing bolts and nuts in axle side of radius rod, front lower link with power tool.
- Remove fixing bolt and nut in axle side of rear lower link with power tool. Then remove coil spring. Refer to [RSU-15, "REAR LOWER LINK & COIL SPRING"](#).
- Remove fixing bolt and nut in axle side of shock absorber with power tool.
- Using a puller (suitable tool), remove axle from drive shaft.

CAUTION:

- When removing axle, do not apply an excessive angle to drive shaft joint. Also be careful not to excessively extend slide joint.**

WHEEL HUB

- Do not allow drive shaft to hang down without support for counter shaft, wheel joints, and other parts.

9. Remove suspension arm and cotter pin at axle, then loosen mounting nut.
10. Use a ball joint remover (suitable tool) to remove suspension arm from axle. Be careful not to damage ball joint boot.

CAUTION:

To prevent damage to threads and to prevent ball joint remover (suitable tool) from coming off, and temporarily tighten mounting nut.

INSPECTION AFTER REMOVAL

Ball Joint Inspection

- Check for boot breakage, axial looseness, and torque of suspension arm ball joint. Refer to [RSU-11, "SUSPENSION ARM"](#).

INSTALLATION

- Refer to [RAX-6, "Removal and Installation"](#) for tightening torque. Tighten in the reverse order of removal.

CAUTION:

Refer to component parts location and do not reuse non-reusable parts.

Disassembly and Assembly

ADS0003D

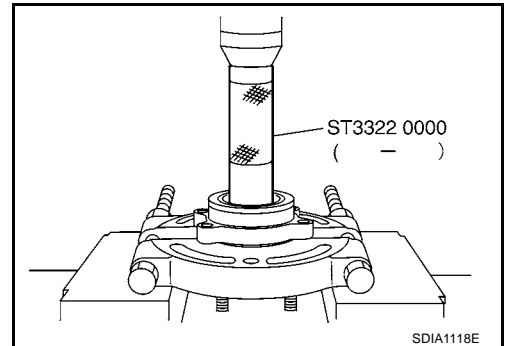
DISASSEMBLY

Wheel Bearing

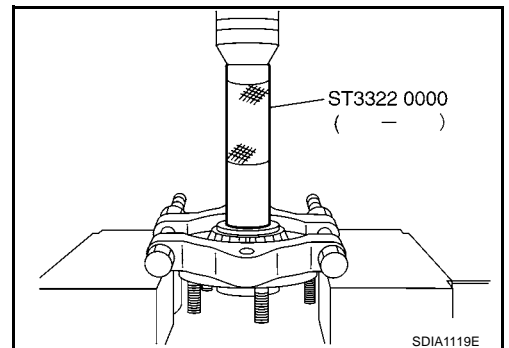
CAUTION:

Do not disassemble if wheel bearing has no trouble.

1. Remove wheel bearing fixing bolts and anchor block fixing nuts inside axle vehicle, and remove wheel hub and bearing assembly, back plate and anchor block from axle.
2. Using a drift (special service tool) and a puller (suitable tool), press wheel hub out to remove from wheel bearing.



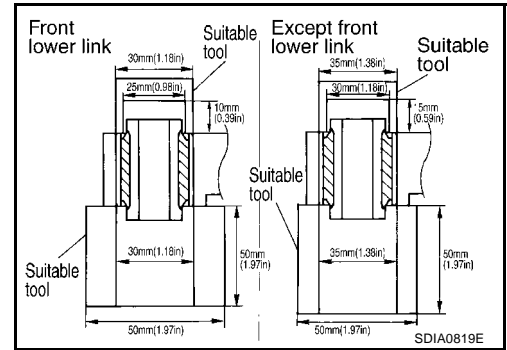
3. Using a drift (special service tool) and a puller (suitable tool), press wheel bearing outer side inner race out to remove from wheel hub.



WHEEL HUB

Bushing

- Using a suitable drift, remove each bushing from axle.



INSPECTION AFTER DISASSEMBLY

Wheel Hub

- Inspect wheel hub for deformation, cracks, and other damage. If any irregular conditions are found, replace wheel hub.

Axle

- Inspect axle for deformation, cracks, and other damage. If any irregular conditions are found, replace axle.

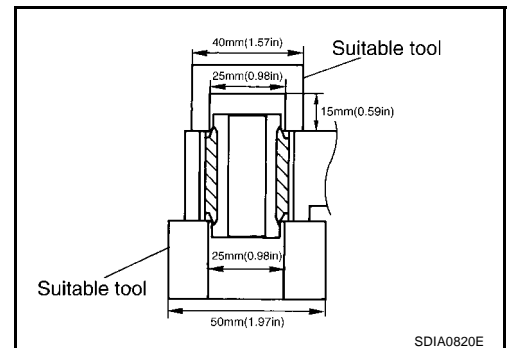
Back Plate

- Inspect back plate for deformation, cracks, and other damage. If any irregular conditions are found, replace back plate.

ASSEMBLY

Bushing

- Using a suitable drift to install each bushing onto axle.



Wheel Bearing

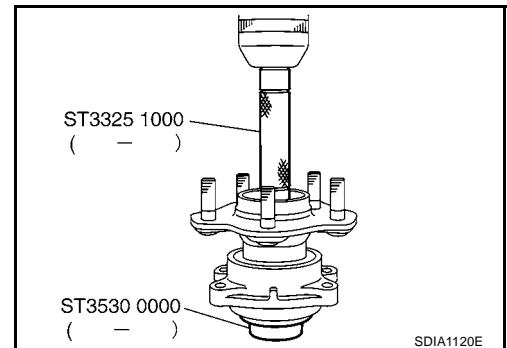
- Press fit a wheel hub into wheel bearing with a drift (special service tool).

CAUTION:

- Press fit a drift (special service tool) while holding it against wheel bearing inner side inner race.
- Wheel bearing cannot be reused. Do not attempt to reuse it.

NOTE:

Final press load guideline 49,033 N (5,000 kg, 11,000 lb)



- Install back plate and wheel hub and bearing assembly.
- Install anchor block onto axle.

WHEEL HUB

INSPECTION AFTER ASSEMBLY

1. With wheel bearing pressed into axle housing, apply 49,033 N (5,000 kg, 11,000 lb) to wheel hub and rotate both clockwise and counterclockwise 10 times to minimize resistance.
2. Attach spring scale in the position shown in illustration and pull at a rate of 10 ± 2 rpm to measure rotating torque.

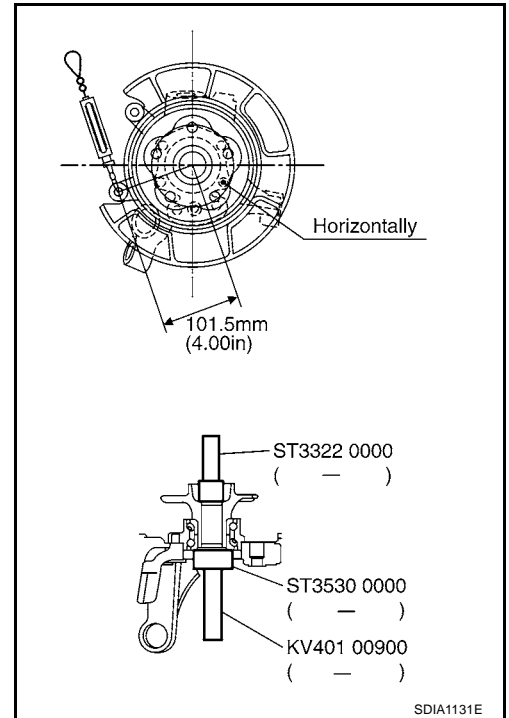
Standard value

Rotating torque:

Less than 1.88 N-m (0.19 kg-m, 17 in-lb)

Spring scale reading:

Less than 18.5 N (1.89 kg, 4.16 lb)



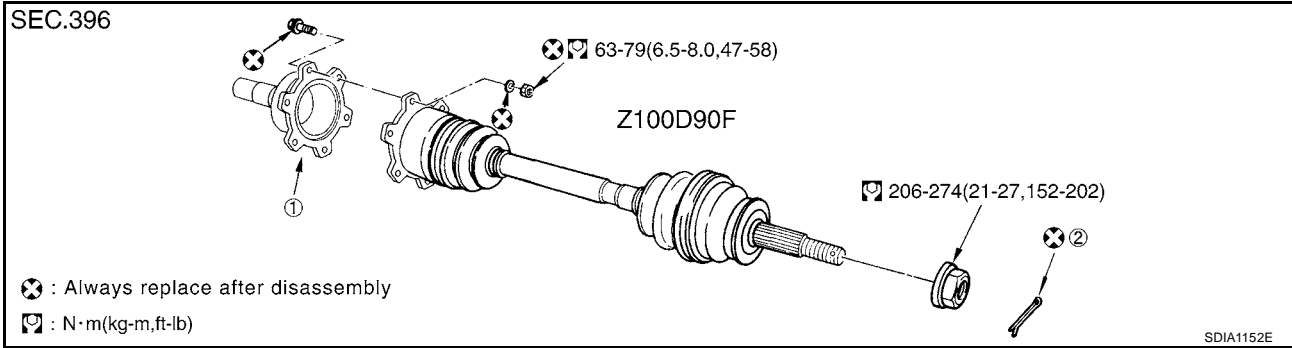
REAR DRIVE SHAFT

REAR DRIVE SHAFT

PFP:39600

Removal and Installation

ADS0003E



1. Side flange

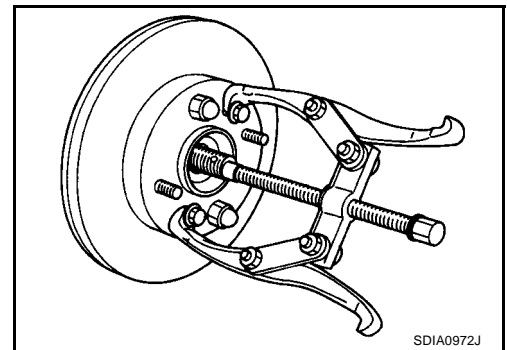
2. Cotter pin

REMOVAL

1. Remove tire with power tool.
2. Remove cotter pin. Then remove lock nut from drive shaft.
3. Remove stabilizer connecting rod mounting bracket bolt and free stabilizer connecting rod.
4. Remove fixing nuts and bolts between final drive and drive shaft with power tool.
5. Using a puller (suitable tool), remove drive shaft from axle.

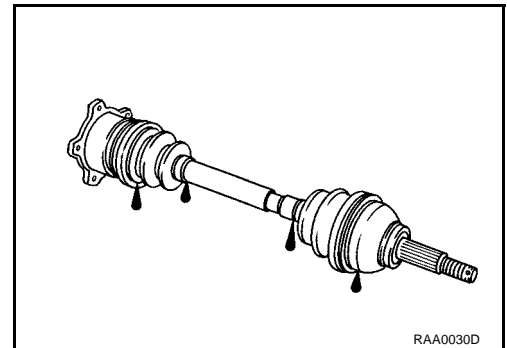
CAUTION:

- When removing drive shaft, do not apply an excessive angle to drive shaft joint. Also be careful not to excessively extend slide joint.



INSPECTION AFTER REMOVAL

- Move joint in the up/down, left/right, and axial direction. Check for any rough movement or significant looseness.
- Check boot for cracks or other damage, and also for grease leakage.
- If a trouble is found, disassemble drive shaft, and then replace with new one.



INSTALLATION

- Refer to [RAX-10, "Removal and Installation"](#) for tightening torque. Tighten in the reverse order of removal.

CAUTION:

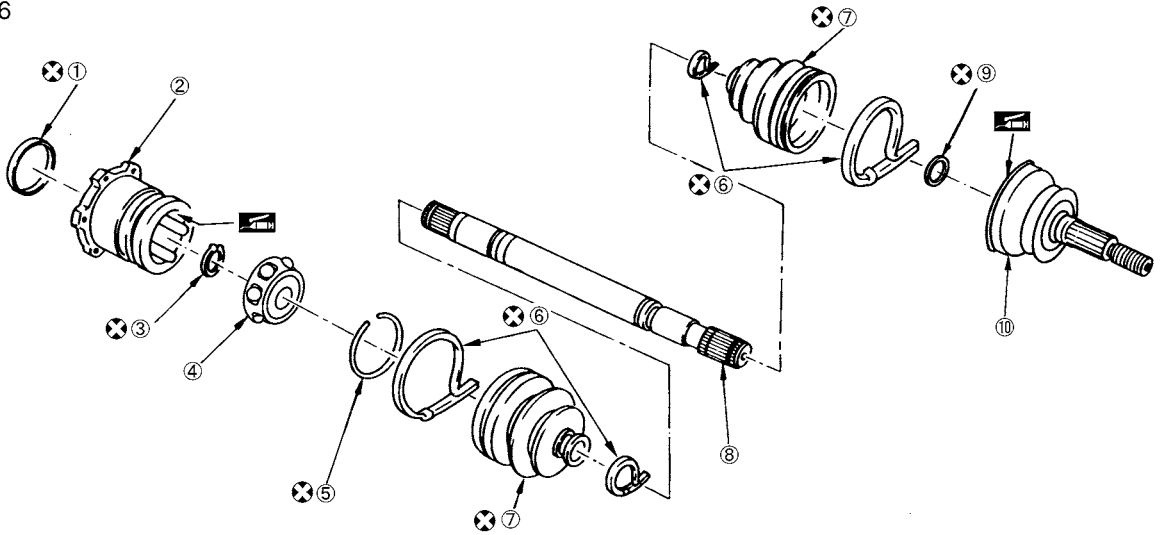
Refer to component parts location and do not reuse non-reusable parts.

REAR DRIVE SHAFT

Disassembly and Assembly

ADS0003F

SEC.396



⊗ : Always replace after disassembly

SDIA1034E

- | | | |
|---|-----------------|------------------|
| 1. Plug | 2. Housing | 3. Snap ring |
| 4. Ball cage/Steel ball/Inner race assembly | 5. Stopper ring | 6. Boot band |
| 7. Boot | 8. Shaft | 9. Circular clip |
| 10. Joint sub-assembly | | |

DISASSEMBLY

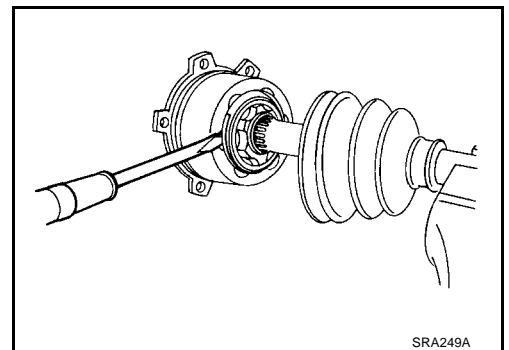
Final Drive Side

1. Remove boot bands.
2. Press shaft in a vice.

CAUTION:

When retaining drive shaft in a vice, always use copper or aluminum plates between vise and shaft.

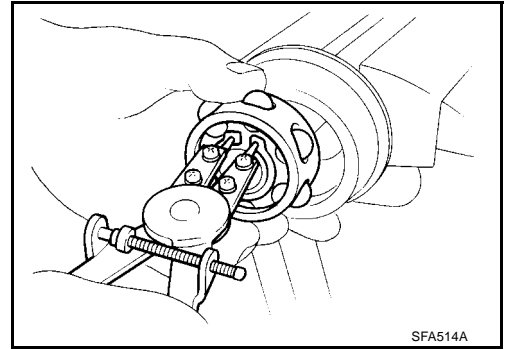
3. If plug needs to be removed, move boot to wheel side, and drive it out with a plastic hammer.
4. Remove stopper ring with a flat-tip screwdriver, and pull out housing.



SRA249A

REAR DRIVE SHAFT

5. Remove snap ring, then remove ball cage/steel ball/inner race assembly from shaft.



6. Remove boot from shaft.
7. Remove old grease on housing with paper towels.

Wheel Side

1. Place shaft in a vice.

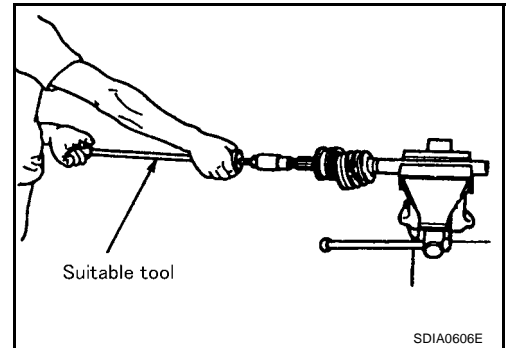
CAUTION:

When retaining drive shaft in a vice, always use copper or aluminum plates between vise and shaft.

2. Remove boot bands. Then remove boot from joint sub-assembly.
3. Screw a drive shaft puller 30 mm (1.18 in) or more into threaded part of joint sub-assembly. Pull joint sub-assembly out of shaft.

CAUTION:

- If joint sub-assembly cannot be removed after five or more unsuccessful attempts, replace the entire drive shaft assembly.
- Align sliding hammer and drive shaft and remove them by pulling directly.



4. Remove boot from shaft.
5. Remove circular clip from shaft.
6. While rotating ball cage, remove old grease on joint sub-assembly with paper towels.

INSPECTION AFTER DISASSEMBLY

Shaft

- Replace shaft if there is any runout, cracking, or other damage.

Fixed Joint Side (Joint sub-assembly)

- Check that there is no rough rotation or unusual axial looseness.
- Check that there is no foreign material inside joint.
- Check joint sub-assembly for compression scar, cracks, fractures.

CAUTION:

If there are any irregular conditions of joint sub-assembly components, replace the entire joint sub-assembly.

Sliding Joint Side

Housing

- Check that there is compression scar, cracks, fractures or unusual wear of ball rolling surface.
- Check that there is no damage to shaft screws.
- Check that there is no deformation of boot installation parts.

Ball Cage

- Check that there is compression scar, cracks, fractures of sliding surface.

REAR DRIVE SHAFT

Steel Ball

- Check that there is compression scar, cracks, fractures or unusual wear.

Inner Race

- Check ball sliding surface for compression scar, cracks, fractures.
- Check that there is no damage to serrated part.

CAUTION:

If there are any irregular conditions in the component, replace with a new set of housing, ball cage, steel ball, inner race.

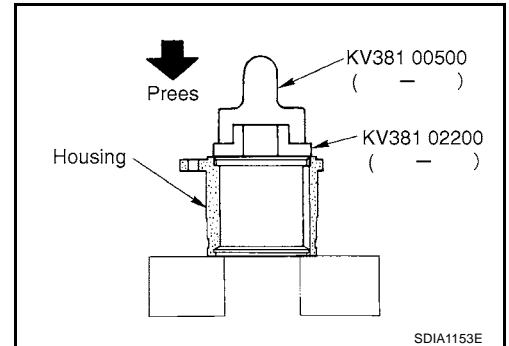
ASSEMBLY

Final Drive Side

1. If plug has been removed, use a drift (special service tool) to press in a new one.

CAUTION:

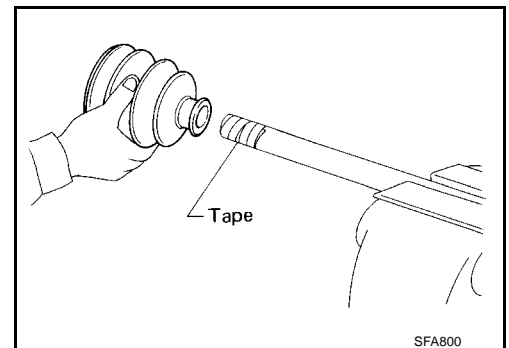
Discard old plug; replace with new ones.



2. Wind serrated part of shaft with tape. Install boot band and boot to shaft. Be careful not to damage boot.

CAUTION:

Discard old boot band and boot; replace with new ones.

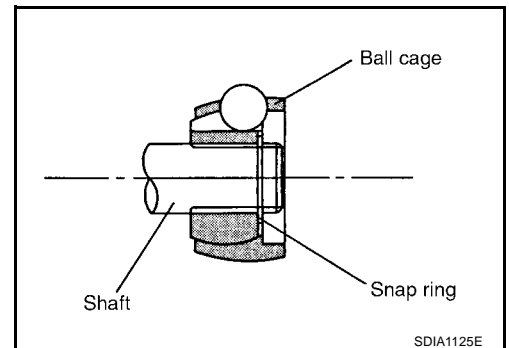


3. Remove protective tape wound around serrated part of shaft.

4. Install ball cage/steel ball/inner race assembly to shaft, and secure them tightly with a snap ring.

CAUTION:

Discard old snap ring; replace with new ones.

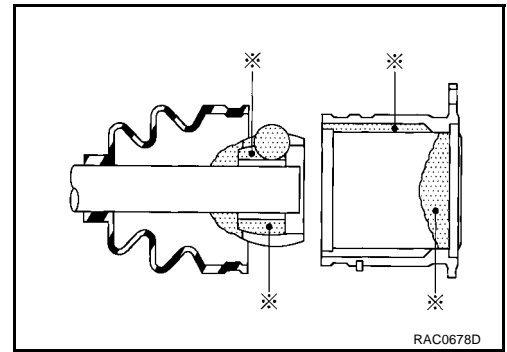


REAR DRIVE SHAFT

5. Insert the amount grease (Nissan genuine grease or equivalent) onto housing (* point) to the quantity mentioned below, and install it to shaft.

Reference value

Grease amount : 124 - 134 g (4.37 - 4.73 oz)



6. Install stopper ring to housing.
7. After installed, pull shaft to check engagement between joint sub-assembly and stopper ring.
8. Install boot securely into grooves (indicated by * marks) shown in the figure.

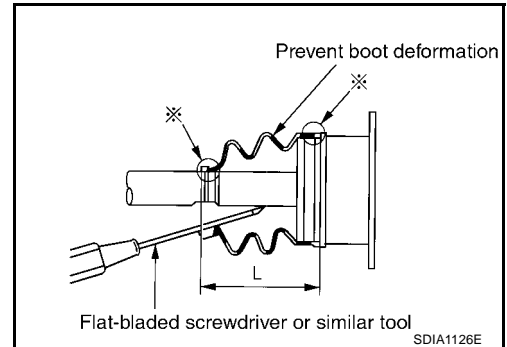
CAUTION:

If there is grease on boot mounting surfaces (indicated by* marks) of shaft and housing, boot may come off. Remove all grease from surfaces.

9. Check that boot installation length "L" is the length indicated below. Insert a flat-tip screwdriver or similar tool into smaller side of boot. Remove air from boot to prevent boot deformation.

Standard value

Boot installation Length "L" : 93.9 mm (3.697 in)



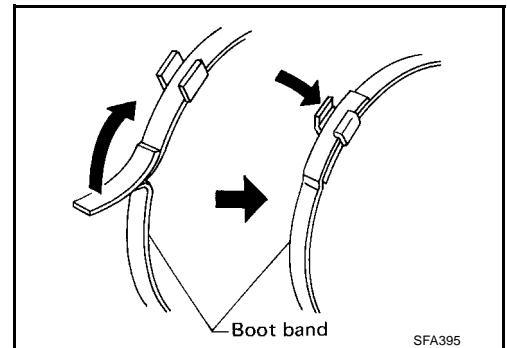
CAUTION:

- Boot may break if boot installation length is than standard value.
- Take care not to touch the tip of screwdriver to inside of boot.

10. Secure big and small ends of boot with new boot bands as shown in the figure.

CAUTION:

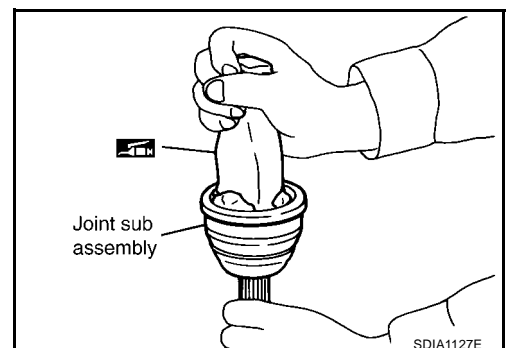
Discard old boot band; replace with new ones.



11. After installing housing and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot band again.

Wheel Side

1. Insert the amount grease (Nissan genuine grease or equivalent) into joint sub-assembly serration hole until grease begins to ooze from ball groove and serration hole. After insert grease, use a shop cloth to wipe off old grease that has oozed out.

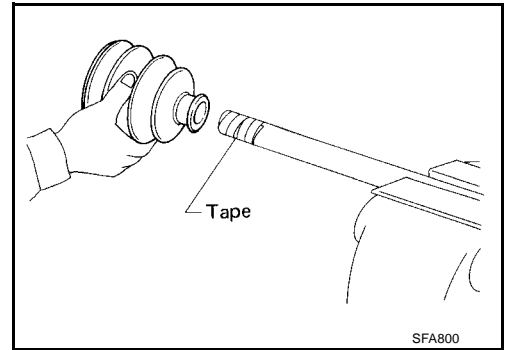


REAR DRIVE SHAFT

2. Wind serrated part of shaft with tape. Install boot band and boot to shaft. Be careful not to damage boot.

CAUTION:

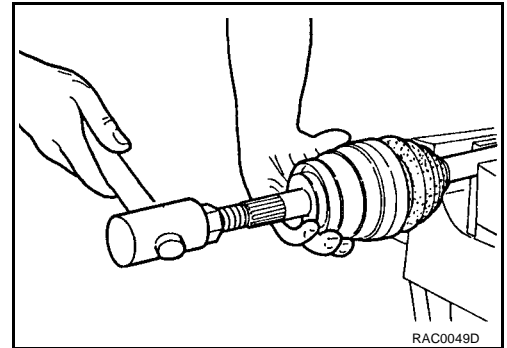
Discard old boot band and boot; replace with new ones.



3. Remove protective tape wound around serrated part of shaft.
4. Attach circular clip to shaft. At this time, circular clip must fit securely into shaft groove. Attach nut to joint sub-assembly. Use a wooden hammer to press-fit.

CAUTION:

Discard old circular clip; replace with new ones.



5. Insert the amount grease (Nissan genuine grease or equivalent) listed below into housing from large end of boot.

Reference value

Grease amount : 86 - 96 g (3.03 - 3.39 oz)

6. Install boot securely into grooves (indicated by * marks) shown in the figure.

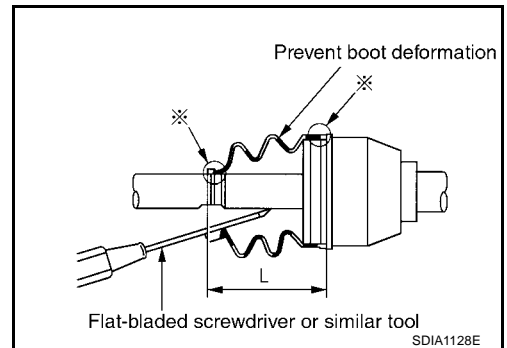
CAUTION:

If there is grease on boot mounting surfaces (indicated by * marks) of shaft and housing, boot may come off. Remove all grease from surfaces.

7. Check that boot installation length "L" is the length indicated below. Insert a flat-tip screwdriver or similar tool into smaller side of boot. Remove air from boot to prevent boot deformation.

Standard value

Boot installation length "L" : 97 mm (3.82 in)



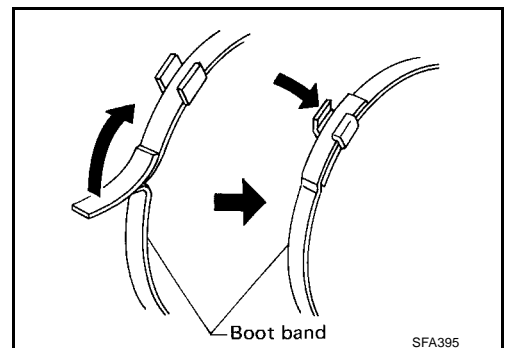
CAUTION:

- Boot may brake if boot installation length is than standard value.
- Be careful that screwdriver tip does not contact inside surface of boot.

8. Secure big and small ends of boot with new boot bands as shown in the figure.

CAUTION:

Discard old boot band; replace with new ones.



REAR DRIVE SHAFT

9. After installing housing and shaft, rotate boot to check whether or not the actual position is correct. If boot position is not correct, secure boot with new boot bands again.

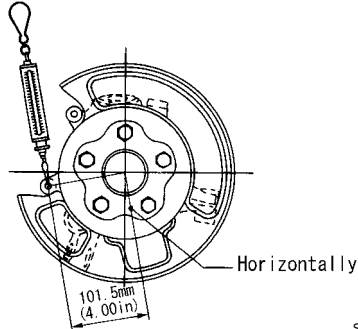
SERVICE DATA

SERVICE DATA

PFP:00030

Wheel Bearing

ADS0003G

Axial end play limit	0.05 mm (0.002 in) or less
Rotational torque	At a load of 49,033 N (5,000 kg, 11,000 lb) Less than 1.88 N·m (0.19 kg-m, 17 in-lb)
Measurement of spring scale	Less than 18.5 N (1.89 kg, 4.16 lb)
Measuring point (Brake caliper installation points)	 <p>Horizontally</p> <p>101.5 mm (4.00 in)</p> <p>SDIA0801E</p>

Drive Shaft Z100D90F

ADS0003H

Joint type	Z100 (Wheel side)	D90F (Final drive side)
Grease quantity	86 - 96 g (3.03 - 3.39 oz)	124 - 134 g (4.37 - 4.73 oz)
Boots installed length	97 mm (3.82 in)	93.9 mm (3.697 in)

Tightening Torque

ADS00082

Drive shaft - Side flange	63 - 79 N·m (6.5 - 8.0 kg-m, 47 - 58 lb)
Hub lock nut	206 - 274 N·m (21 - 27 kg-m, 152 - 202 lb)

SERVICE DATA
